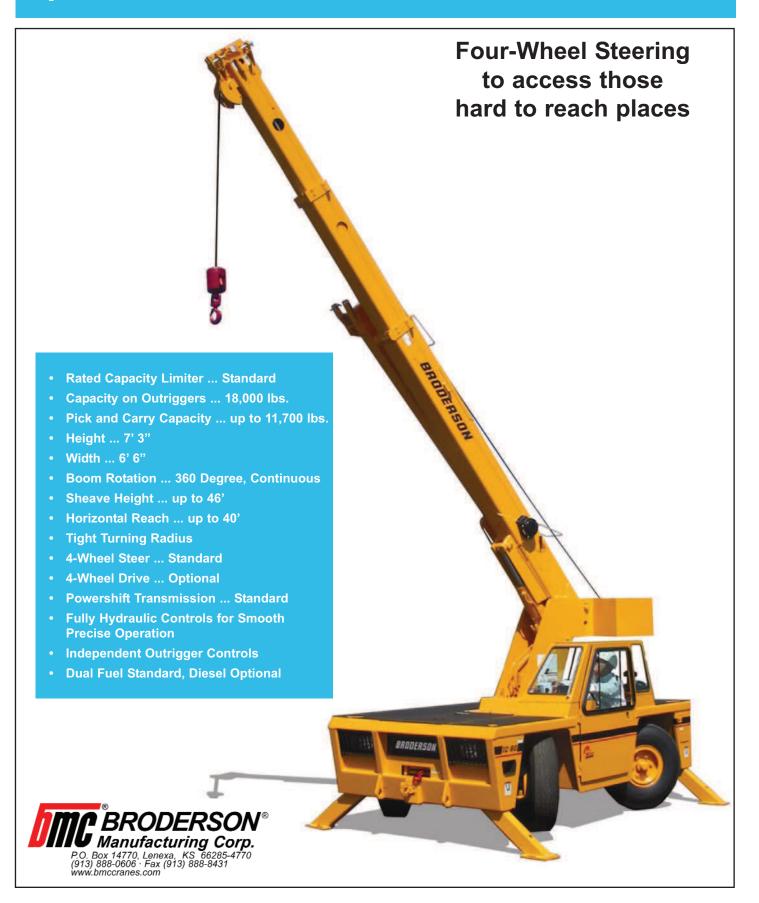
Tech Spec

IC-80-G



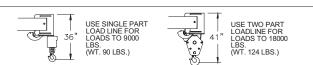
IC-80-1G

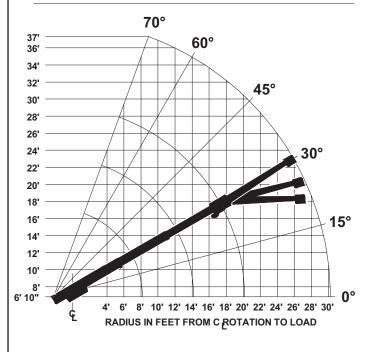
	САРА	PACITIES APPLY TO OPERATION ON FIRM LEVEL SURFACE							
	LOAD		MAIN BOOM OR EXTENSION CAPACITIES IN POUNDS						
	RADIUS	360° ROTATION			OVER FRONT			NT	
	FEET	ON RUBBER	ON OUTRIC	GERS	ON F	UBBER	ON (OUTRIGGERS	
	5	9600	1700	0	1′	1700		18000	
Σ	6	7900	1450	0	10)400		14500	
0	8	5750	1025	0	8	400		10250	
0	10	4150	7700)	6	300		7700	
Ω	12	3100	6550)	4	650		6550	
Z	14	2425	5550)	3	750		5550	
⋖	16	2000	4650)	3100			4650	
Σ	18	1700	4100)	2	650		4150	
	20	1450	3550)	2	300		3800	
	22	1275	3200)	2	000		3000	
	24	1075	2800)	1	725		2800	
×	26	925	2500	2500		1500		2600	
Ē	28	775	2200)		300		2400	
≥	30	675		2000		1150		2250	
0	BOOM	10-FOOT B	OOM EXTEN				OF	FSET	
O EXTENSION MAIN I					M ANG	iLE			
ω	ANGLE	0°	30°	45	5°	60°		70°	
1 0	*† 0°	2250	2600	32		5000		7000	
`	†15°		2400	27		3500		4200	
	†30°		2250	25	00	3000		3300	

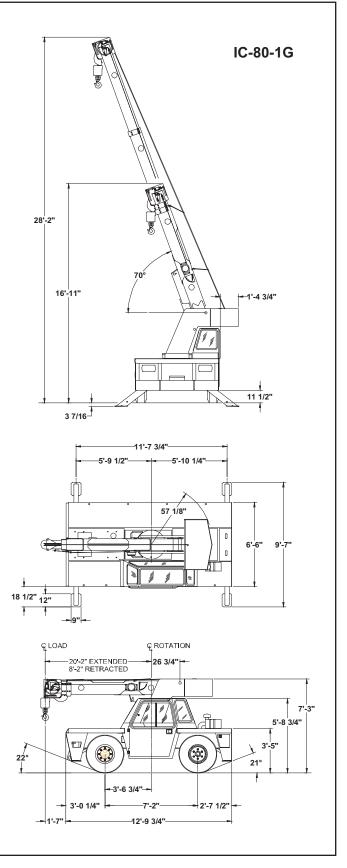
^{*} USE 0° FOR STRAIGHT BOOM EXTENSION.

CAUTION BOOM EXTENSION LOADS MUST NOT EXCEED MAIN BOOM CAPACITY. DO NOT PICK & CARRY WITH LOADS ON BOOM EXTENSION.

CAPACITIES ON OUTRIGGERS ARE 85% OF TIPPING LOADS. CAPACITIES ON RUBBER ARE 75% OF TIPPING LOADS. CAPACITIES BELOW BOLD LINE ARE LIMITED BY TIPPING. OTHER CAPACITIES ARE LIMITED BY STRUCTURAL OR HYDRAULIC CAPABILITY.







 $^{^\}dagger\,$ USE 0°, 15° OR 30° FOR OFFSET BOOM EXTENSION.

IC-80-2G

	CAPACITIES APPLY TO OPERATION ON FIRM LEVEL SURFACE							
	LOAD	LOAD MAIN BOOM OR EXTENSION CAPACITIES IN POUNDS						
	RADIUS	360° F	OVER FRONT			TV		
	FEET	ON RUBBER	ON OUTRIC	GERS	ON F	RUBBER	ON	OUTRIGGERS
	5	9500	1700	0	1	1600		18000
I _	6	7800	1450	0	1(0200		14500
≥	8	5650	1025	0	8	250		10250
18	10	4000	770	0	6	200		7700
l m	12	3000	6550	0	4	650		6550
Ιz	14	2350	555	0	3	650		5550
=	16	1900	4550	0	2	950		4550
Ιž	18	1600	3950	0	2	500		4050
-	20	1350	3350	0	2	150		3650
1	22	1150	2950	0	1	850		3300
	24	1000	255	0	1	650		3100
	26	850	245	0	1	450		2750
١.	28	725	217	5	1	275		2500
 	30	625	190	0	1	125		2300
 	32	525	172	5	1	000		2100
lΣ	34	425	150	0	Ç	900		1950
Ιō	BOOM	10-FOOT I	BOOM EXTE	ENSIO	N - STI	RAIGHT (OR (OFFSET
0	EXTENSION	MAIN BOOM ANGLE						
<u>m</u>	ANGLE	0°	30°	4	5°	60°		70°
0	*† 0°	2250	2600	32	00	5000		7000
-	†15°		2400	27	00	3500		4200
L	†30°		2250	25	00	3000		3300

CAUTION BOOM EXTENSION LOADS MUST NOT EXCEED MAIN BOOM CAPACITY. DO NOT PICK & CARRY WITH LOADS ON BOOM EXTENSION.

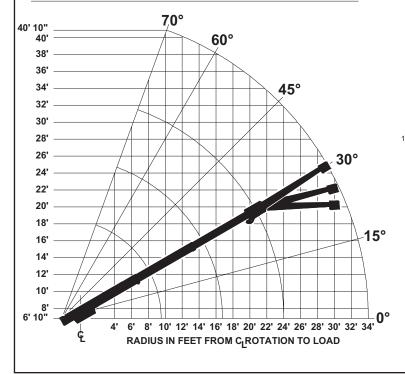
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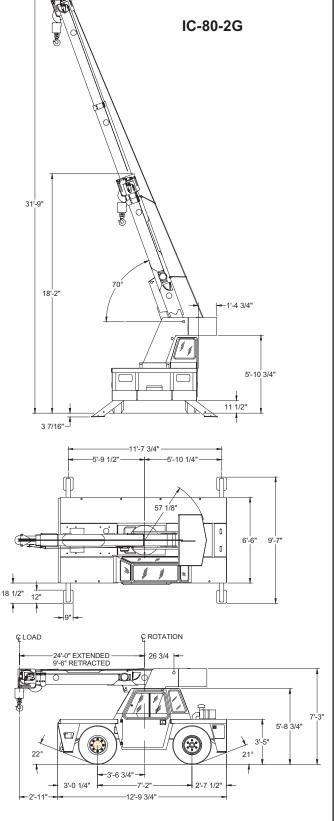


USE SINGLE PART LOAD LINE FOR LOADS TO 9000 LBS. (WT. 90 LBS.)



USE TWO PART LOADLINE FOR LOADS TO 18000 LBS. (WT. 124 LBS.)





USE 0° FOR STRAIGHT BOOM EXTENSION.

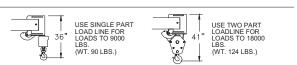
IC-80-3G

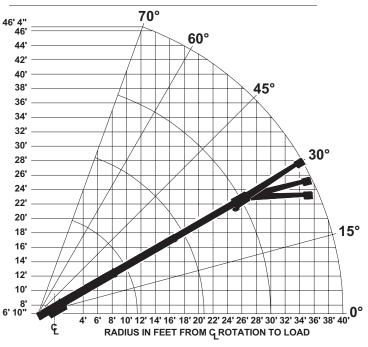
	CAPA	CAPACITIES APPLY TO OPERATION ON FIRM LEVEL SURFACE						
	LOAD	D MAIN BOOM OR EXTENSION CAPACITIES IN POUNDS					OUNDS	
	RADIUS	360 F		OVER FRONT				
	FEET	ON RUBBER	ON OUTRI	3GERS	ON F	RUBBER	ON	DUTRIGGERS
	5	9400	1700	0	11	1400		18000
	6	7550	1400	0	10	0000		14000
	8	5600	1000	0	8	100		10000
_	10	4300	770	0	6	100		7700
Σ 0	12	3200	610	0	4	450		6100
0	14	2550	520	0	3	400		5200
B	16	2050	4400	0	2	700		4400
z	18	1650	390	0	2	200		3900
₹	20	1350	340	3400		1800		3400
Σ	22	1150	3050	0	1550			3050
-	24	1000	275	0	1	350		2800
	26	850	2450	0	1	200		2550
	28	750	220	0	1	100		2350
	30	650	1950	0	1	000		2150
	32	450	1750	0	(900		1950
	34	350	1600	0	3	300		1800
×	36	250	1450	0	7	700		1650
<u> </u>	38	200	1300	0	6	300		1500
Σ	40	150	1150	0	Ę	500		1400
0	BOOM	10-FOOT	ВООМ ЕХТІ	ENSIO	N - ST	RAIGHT	OR (OFFSET
0	EXTENSION		MAIN	N BOO	M ANG	3LE		
ω	ANGLE	0°	30°	45	5°	60°		70°
0	*† 0°	2250	2600	32	00	5000		7000
_	†15°		2400	27	00	3500		4200
	†30°		2250	25	00	3000		3300

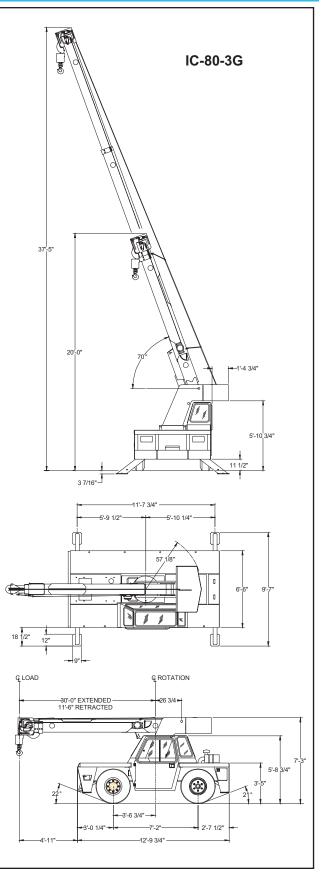
* USE 0° FOR STRAIGHT BOOM EXTENSION.
† USE 0°, 15° OR 30° FOR OFFSET BOOM EXTENSION.

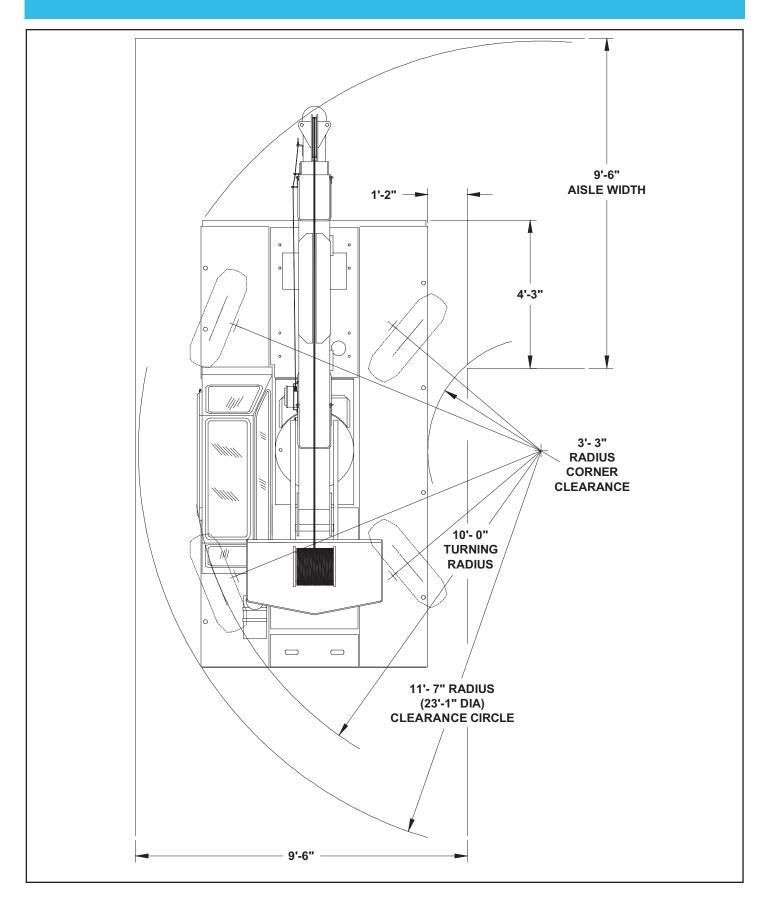
CAUTION BOOM EXTENSION LOADS MUST NOT EXCEED MAIN BOOM CAPACITY.
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IC-80-G

GENERAL:

 Weight:
 IC-80-1G
 IC-80-2G
 IC-80-3G

 4-Wheel Steer
 16,060 lbs.
 16,260 lbs.
 16,660 lbs.

 4-Wheel Drive
 16,660 lbs.
 16,860 lbs.
 17,260 lbs.

Boom Movement:

Rotation	Continuous	Continuous	Continuous
Elevation	0° to 70°	0° to 70°	0° to 70°
Extension	12 ft.	14 ft. 6 in.	18 ft. 6 in.

Boom Speeds:

Rotation	2.0 RPM	2.0 RPM	2.0 RPM
Elevation	10.0 sec.	10.0 sec.	10.0 sec.
Extension	17.0 sec.	21.0 sec.	27.0 sec.

Turning Radius:

(C/L of Outside Steering Wheel) 10 ft. 0 in.

Aisle Width for 90° Turn: 9 ft. 6 in.

ENGINE:	Standard	Optional
Make	GM	Cummins
Model	3.0 EFI*	4B4.5-C**
Туре	Gas	Diesel
No. Cyl.	4	4
Displacement	181 CID	275 CID
HP @ Gov. Speed	69	80

^{*} Electronic Fuel Injection with Dual Fuel, US EPA & CARB Certified for 2005 emissions standards.

Fuel Tank Capacity: 20 Gallons

TRANSMISSION:

Powershift transmission with 4-speeds in forward and reverse. Provides powershifts at any engine speed in any gear. All shifting is done with a single lever electrical control mounted on the steering column. Multiple-disc clutch packs operated by solenoid valve provide forward, neutral, reverse and speed selection. Equipped with oil cooler and filter. Torque converter has stall ratio of 2.2/1.

Gradeability 63 percent.

Fo	orward/Reverse	Travel	Drawbar
<u>Gear</u>	Gear Ratios	<u>Speed</u>	<u>Pull</u>
First	5.72:1	4 MPH	10,500 lbs.
Second	3.23:1	6 MPH	6,000 lbs.
Third	1.77:1	12 MPH	3,200 lbs.
Fourth	1.00:1	20 MPH	1,800 lbs.

AXLES:

Front:

Planetary drive/steer axle with 11.625/1 axle ratio. Differential is "No-Spin." Axle mounted rigidly to frame.

Optional 4-Wheel Drive

Planetary drive/steer axle with integral drop box input 11.625/1 axle ratio. Differential is "No-Spin." Only available with mining and industrial tires.

Rear:

2-Wheel Drive:

Axle with 1-1/2 degree oscillation in either direction.

Optional 4-Wheel Drive:

Planetary drive/steer axle with 11.625/1 axle ratio. Differential is "Limited Slip." Oscillation is 1-1/2 degree in either direction. Only available with mining and industrial tires.

F	orward/Reverse	Travel	Drawbar
<u>Gear</u>	Gear Ratios	Speed	<u>Pull</u>
First	5.72:1	3 MPH	12,300 lbs.
Second	3.23:1	5 MPH	7,000 lbs.
Third	1.77:1	10 MPH	3,800 lbs.
Fourth	1.00:1	17 MPH	2,200 lbs.

STEERING:

Hydraulic steering unit with cylinders attached to each axle. Rear axle is the primary steer. An electric switch in the operator's compartment is used to select rearwheel steering, four-wheel round steering or crab steering. Electronic sensors and control box automatically align the steering when a new mode is selected.

BRAKES: Front	2-Wheel Drive Internal wet disc brakes	4-Wheel Drive Internal wet disc brakes
Rear	Drum type	Internal wet disc brakes
Parking	Disc type	Disc type

^{**}Tier II CARB & US EPA Tier II Emissions
Certified

Tech Spec

TIRES:

2-Wheel Drive 10.00 x 15, load range J radial, highway type tread.

4-Wheel Drive 10.00 X 15, mining & industrial, 16 ply rating.

CHASSIS:

Cargo Deck:

64 square feet of deck area.* 14,000 lbs. capacity on deck when load is centered over or between axles.** A storage box is located in front cargo deck. Steps located on front corners.

- * 54 Square feet with Cummins engine.
- **14,000 pounds allowed at creep speed of 2 MPH and 200 feet maximum in 30 minutes.

Outriggers:

Four hydraulic outriggers of box beam construction. Independent controls for each outrigger. Each cylinder equipped with direct-connected holding valves. Outrigger pad dimension 9"x12".

Accessory Storage Box:

Storage box located in front cargo deck.

Lifting Rings

Lifting rings at each corner of cargo deck so sling can be attached for lifting crane.

OPERATOR COMPARTMENT:

Operator's control station provides one-position access to all operating functions. Includes adjustable operator's seat, retracting seat belt, fire extinguisher and bubble level.

ELECTRICAL:

12 Volt System

Instrument Package:

Fuel, ammeter, oil pressure, water temperature, transmission oil temperature gauges & hourmeter. Also included are warning lights for low transmission pressure, turn signal, high beams, hazard lights, parking brake & 4-wheel drive.

Lighting Package:

One pair headlights with Hi and Low beams, back-up lights, integral tail, brake, front and rear turn signals and emergency flasher switch at operator's station. 12V horn actuated by button on shifting control.

ELECTRICAL: (Cont'd)

Back-Up Alarm:

Provides pulsating sound from 97 dB alarm when transmission is in reverse. Conforms to SAE J994b.

Outrigger Alarm System

Two-tone alarm is activated when "outrigger down" controls are operated.

HYDRAULIC SYSTEM:

Tandem pump, direct-driven by engine crankshaft, rated at 17 & 32 GPM at rated RPM. Hydraulic oil tank capacity of 25 gallons.

BOOM ASSEMBLY:

Three-section boom assembly equipped with bearing pads, double-acting hydraulic cylinders with direct-connected holding valves & boom angle indicator on each side of boom.

Boom Rotation:

Heavy-duty ball bearing rotation gear with external teeth. Rotation is powered by hydraulic motor and worm gear drive.

Boom Hoist:

Turret mounted planetary gear hoist hydraulically powered with a bare drum line pull of 10,000 lbs. at a line speed of 110 FPM. Includes downhaul weight, swivel hook & sheave block for 2-part line and 125 ft. of 9/16" hoist rope.

Anti-Two-Block Device:

Prevents damage to hoist rope and/or crane components from pulling load hook against tip.

Sheave Block, Two-Part:

Single sheave block for 2-part line requirements.

Rated Capacity Limiter:

Warns operator of impending overload with audible and visual signals. Prevents overload by stopping boom functions that cause overloads.

IC-80-G

Listed below are brief descriptions of each option available for the IC-80-G Industrial Cranes. Consult the IC-80-G Engineering Spec for additional information on each option.

MODELS:

IC-80-1G Industrial Crane with 8'2"-20'2" Boom Reach IC-80-2G Industrial Crane with 9'6"-24' Boom Reach IC-80-3G Industrial Crane with 11'6"-30' Boom Reach

ENGINE:

Diesel Engine

Cummins - B4.5-C

Spark Arrester Muffler

Installed in addition to std. muffler.

Catalytic Converter

Reduces engine emissions.

Engine Heater

Engine coolant heater installed to circulate warm water through engine. Plugs into 120 volt AC.

Ether Injection System

Ether starting aid controlled by switch in operator compartment and injects ether directly into intake manifold.

Engine Shut Down Gauges

Shuts engine off when high water temperature or low engine oil pressure occurs. (Diesel Only)

AXLE & STEERING OPTIONS:

4-Wheel Steer & 2-Wheel Drive 4-Wheel Steer & 4-Wheel Drive (Diesel Engine Only)

TIRE OPTIONS:

Mining & Industrial Tires
10.00 x 15 , 16-Ply Rating
10.00 x 15, Non Marking
Solid Rubber Tires, 8.25 x 15
Foam Filling of Tires
Spare Tire & Wheel
Highway Tread, 10.00 x 15
Mining & Industrial, 10.00 x 15
Mining & Industrial, Non Marking

CHASSIS OPTIONS:

Auxiliary Winch

Mounted behind front bumper, hydraulically driven with control in operator's console.

CHASSIS OPTIONS: (Cont'd)

Pintle Hook:

Pintle Hook, Rear Pintle Hook, Front

Headlight and Taillight Grilles

Welded steel protective grilles for headlights and taillights.

Rear Work Light Grilles

Protective grilles for worklights.

Rearview Mirrors

One mounted on right-hand deck stake & one mounted on left-hand deck stake.

OPERATOR COMPARTMENT OPTIONS:

Operator Guard

Tubular steel weldment with heavy expanded steel mesh top section.

Operator Guard Cover

Clear vinyl cover which goes over Operator Guard, for inclement weather operations.

Operator Guard Door

Hinged door covers operator compartment side opening.

All-Weather Cab

Rigid-mounted canopy section & removable hinged door. Includes heater, electric windshield wiper, one sliding glass window in the door & one in the right side of canopy. Defroster fan & dome light included.

Cab Heater

Heater with two-speed fan for units without All Weather Cab.

Windshield Washer

Includes reservoir pump and nozzle.

Floor Mat

Vinyl mat with foam backing.

Operator Suspension Seat

Provides additional operator com-

Noise Reduction Kit

Includes floor mat, control valve and side panels of foam backed vinyl for noise reduction.

Air Conditioning

Air Conditioner with R134 coolant.

ELECTRICAL OPTIONS:

Strobe Lights

Yellow strobe light mounted on each side of turret weight box.

Amber Rotating Beacons

Amber rotating beacon mounted on each side of turret weight box.

Boom Work Lights

One work light mounted to boom to light boom tip and one work light mounted to turret to light ground under boom tip.

Work Lights-Rear

Two work lights recessed in rear bumper.

BOOM ATTACHMENTS:

Boom Extension, 10 Foot

Boom stowable.

Boom Extension, 10 Foot, Offsettable

Same as above item, except the boom extension is offsettable to 3 different positions; 0 degrees (inline), 15 degrees and 30 degrees offset.

Searcher Hook:

Nose Mount

Should you, as an end user, require an option or special equipment on your IC-80-G that is not listed on our sales literature, please contact your dealer salesperson or the factory to receive a special quoted price.

